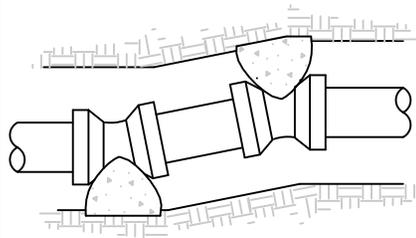
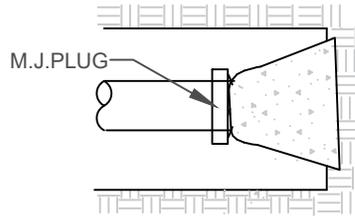


ELBOW

MINIMUM BEARING AREA EACH DIRECTION OF THRUST IN SQUARE FEET (based on soil supporting value of 2,000psf @ 200 psig test pressure)				
PIPE SIZE	TEES & DEADENDS	90° ELBOWS	45° ELBOW & CROSSES	22-1/2° ELBOWS
6"	4	6	3	2
8"	7	10	5	3
12"	15	21	11	6

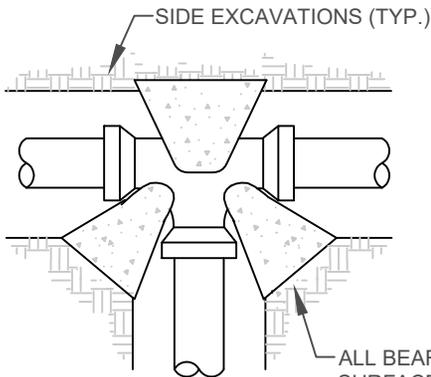
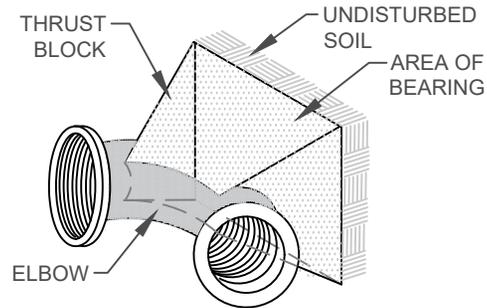


HORIZONTAL BEND



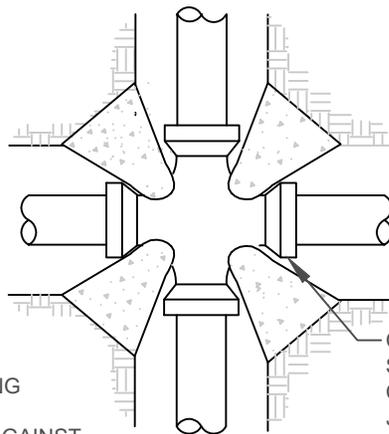
SEE BLOW-OFF DETAIL FOR
CLARIFICATION OF CONSTRUCTION
REQUIRED AT DEAD ENDS.

DEAD END



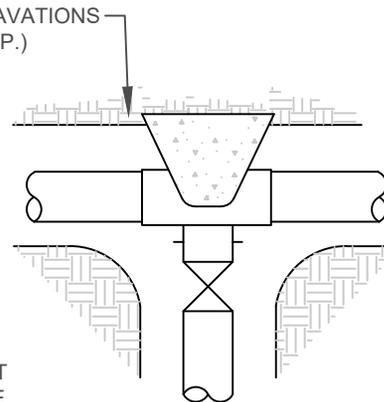
TEE

ALL BEARING
SURFACES
SHALL BE AGAINST
UNDISTURBED
GROUND (TYP.)



CROSS

CONCRETE
SHALL BE KEPT
CLEAR OF PIPE
JOINTS (TYP.)



TAPPING SLEEVE
AND VALVE

NOTES:

1. PIPE GREATER THAN 12 INCH DIAMETER SHALL REQUIRE RESTRAINT JOINT PIPE FOR THE PROPER LENGTH.
2. COMPACT FITTINGS ARE NOT ACCEPTABLE. STANDARD FITTINGS SHALL BE USED WITH CONCRETE THRUST BLOCKING.
3. THRUST BLOCKS SHALL BE INSTALLED ON SEWER FORCE MAIN IN THE MANNER SHOWN.
4. IF SAC-CRETE IS USED, MIXING MUST BE ON SITE UTILIZING A MECHANICAL MIXER.
5. NO CONCRETE SHALL BE PLACED ON BOLTS. WRAP JOINT FITTINGS WITH PLASTIC.
6. CONCRETE SHALL BE A MINIMUM 3,000PSI.
7. ALL BEARING SURFACES SHALL BE AGAINST UNDISTURBED SOIL AND SHALL BE APPROVED BY THE TOWN PRIOR TO PLACEMENT OF CONCRETE.
8. USE OF RESTRAINED JOINT DUCTILE IRON WILL BE REQUIRED IF SOIL CONDITIONS DO NOT ALLOW THE USE OF THRUST BLOCKS.